

ECO-IMPRES 2074

TECHNICAL DATA SHEET

INTRODUCTION	ECO-IMPRES 2074 is a film forming styrene acrylic co-polymer emulsion of low Tg, developed for use in water-based overprint varnishes and flexographic inks.	
AREAS OF APPLICATION	ECO-IMPRES 2074 is used as an excellent let down medium for water-based inks. It provides high gloss, transparency and transfer properties in overprint varnishes. ECO-IMPRES 2074 provides excellent transfer, very good hold-out on paper and paper board, fast drying, newtonian flow and low foaming properties. ECO-IMPRES 2074 can be used to formulate high performance inks & overprint varnishes.	
FEATURES &BENEFITS	 Very high gloss and hold-out on paper and paper board, moderate drying speed. Excellent film clarity. Mainly employed for paper, paper board and corrugated board applications. Compatible with other Eco-Impres resin solutions/ emulsions, wax dispersions, coalescing agents commonly employed in water-based OPVs and ink systems - hence wide use of this emulsion in various formulations. High water resistance properties. Soft polymer emulsion stabilized with biocide. 	

solvent.

• EPO free and free of glycols, glycol ethers, plasticizers and

	 enables use in variety of end use applications. Rheology controlled (RC) emulsion. Outstanding stability in terms of pH, viscosity, rheological disturbances and freeze thaw. 			
TYPICAL PROPERTIES	Appearance Acid Value (on solids) Density @ 25 °C Molecular Wt. Total solids, % pH Brook Field Viscosity @30°C (Spindle/RPM: 3/60) Tg Freeze / Thaw stable	: : : : : :	Translucent liquid 63 ± 3 mg KOH/g 1 ± 0.05 gm/cc >200000 48 ± 2 8.5 ± 1 400 ± 100 cps -18 °C Yes [5 cycle]	
PACKING	ECO-IMPRES 2074 may be supplied in HDPE drums . Bulk deliveries are possible in tanker loads.			
SHELF LIFE	ECO-IMPRES 2074 must be stored in original, un-opened and undamaged containers in dry place at temperatures between 5 & 30°C. Exposure to frost should be avoided			
	The above details have been com	piled bas	sed on our current	
DISCLAIMER	knowledge and on the basis of thorough laboratory tests. As the methods and conditions of the use of the products at the printing stage and the further life-cycle thereof is beyond our control, the company accepts no responsibilities / liabilities whatsoever. We suggest that detailed suitability tests are carried out at the users end.			

Refer to our full TDS for more information

No alcohol dilutability/miscibility.

Versatility - in terms of adjustment of hardness (minimum film forming temp.), by combining with other similar emulsions,



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