

## ECO-IMPRES - 4074 TECHNICAL DATA SHEET

## INTRODUCTION

ECO-IMPRES-4074 is a styrene acrylic co-polymer emulsion for use in Water-based Inks and Overprint Varnishes.

AREAS OF APPLICATION	<ul> <li>ECO-IMPRES 4074 is a film forming styrene acrylic co-polymer emulsion of a moderate to low Tg, developed for use in Water-based Overprint Varnishes and Flexographic Inks. It is used as an excellent let down medium for water-based inks. It provides high gloss, transparency and transfer properties in overprint varnishes. One can further enhance the resistance properties of this emulsion by employing Zinc Ammonium Carbonate solution ECO-IMPRES 4063 H. ECO-IMPRES 4074 additionally provides optical clarity.</li> <li>ECO-IMPRES 4074 provides excellent transfer, very good hold-out on Paper and Paper Board, fast drying, Newtonian Flow and low foaming properties.</li> <li>ECO-IMPRES 4074 can be used to formulate high performance inks &amp; overprint varnishes or OPV's. By varying the concentration of ECO-IMPRES 4074 in the formulation a technician is able to adept any formula to meet the individual press requirements, while ensuring fine line work and precise process color dot reproduction.</li> <li>ECO-IMPRES 4074 exhibits excellent rub-resistance characteristics to the print.</li> </ul>
FEATURES	<ul> <li>Very High Gloss and holdout on paper and paper board</li> </ul>

&BENEFITS

Very High Gloss and holdout on paper and paper board

- Moderate Drying Speed
- Excellent Film Clarity
- Mainly employed for Paper, Paper Board and Corrugated Board applications
- Compatible with other Eco-Impres resin emulsions, Wax dispersions, Coalescing agents commonly employed in Water-based OPV's and ink systems - hence wide use of this emulsion in various formulations.
- High water resistance properties
- Stabilized with Biocide
- Soft Polymer
- EPO Free and free of glycols, glycol ethers, plasticizers and solvent
- No Alcohol Dilutability
- Versatility in terms of adjustment of hardness (Minimum Film Forming Temp.), by combining with other similar emulsions, enables use in variety of end use applications.
- Rheology Controlled (RC) Emulsion
- Outstanding stability in terms of pH, Viscosity, Rheological Disturbances and Freeze Thaw.

TYPICAL PROPERTIES	Appearance Acid Value (on solids) Density @ 25 °C Molecular Wt. Total solids, % pH Brook Field Viscosity@30°C Tg Freeze / Thaw stable	Translucent liquid 71 mg KOH/g 1 ± 0.05 gm/cc >200000 44 + 1 8.0 – 8.5 300-500 -18 °C Yes [5 cycle]

- PACKING
   ECO-IMPRES 4074 may be supplied in HDPE drums or IBC's. Bulk deliveries are possible in Tanker Loads.

   SHELF LIFE
   ECO-IMPRES 4074 must be stored in original, un-opened and un-damaged containers in dry place at temperatures between 5 & 30 D C. Exposure to
  - frost should be avoided

ECO-IMPRES 4074 is alkaline in nature and harmful if swallowed. Avoid contact with skin and use protective clothing, hand gloves, goggles etc, while handling this material. In case of contact or splash on eyes, wash with copious amount of water and consult a physician.

SAFETY DATA ECO-IMPRES 4074 is a water-based system and non-flammable. ECO-IMPRES 4090 is alkaline in nature and harmful if swallowed. Avoid contact with skin and use protective clothing, hand gloves, goggles etc, while handling this material. In case of contact or splash on eyes, wash with copious amount of water and consult a physician. ECO-IMPRES 4090 is a water-based system and non-flammable.

> The above details have been compiled based on our current knowledge and on the basis of thorough laboratory tests. As the methods and conditions of the use of the products at the printing stage and the further life-cycle thereof is beyond our control, the company accepts no responsibilities / liabilities whatsoever. We suggest that detailed suitability is carried out at the users end.

## DISCLAIMER

ANUVI CHEMICALS LIMITED (AN ISO 9001: 2015 COMPANY)

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